

Xerox® Colour 8250
Production Printer
Xerox® iGen4® Press
Xerox® iGen™ 150 Press
Finishing Guide



Xerox® Finishing Solutions: Freedom to Finish Whatever You Start



Keep pace with your production, no matter how you slice, staple, punch or bind it.

With the range of finishing options available for Xerox® Colour 8250 Production Printer and Xerox® iGen™ Digital Presses, you can add the capabilities that best suit your job mix and improve your workflow, keeping more jobs in progress all with optimal return on your investments.

This guide will help you match your finishing choices to the type of work you produce on your Xerox® Colour 8250 Production Printer or Xerox® iGen™ Presses and how you run your shop. Whether you need high-capacity stacking, converting, stapling, inserting or booklet making, all our finishing options can keep pace with your equipment's production level speeds. And we're expanding our automation options to help you save even more time and cost in prepress and in postpress finishing processes. Deliver the quality and polish your customers want with your Xerox® iGen™ Press and Xerox® Finishing Solutions.



		Xerox® Colour 8250 Production Printer	Xerox® iGen4® Press	Xerox® iGen® 150 Press
Booklets (Saddle-Stitched)	• C.P. Bourg® BDFEx Booklet Maker	X	X	X
	• C.P. Bourg® BMEx Booklet Maker	X	X	X
	• Watkiss PowerSquare™ 224	X	X	X
Coating	• Epic CTi-635 Inline Coating Sysetm	X	X	X
Feeding/Bypass	• Xerox® Dual-Mode Sheet Feeder (BSFEx)	X	X	X
Folding	• Booklet Maker Finisher with Optional C-Z Folder	X	X	X
	• Standard Finisher with Optional C-Z Folder	X	X	X
Packaging	• Automated Packaging System		X	X
Perfect Bound	• C.P. Bourg® 3202 Book Factory	X	X	X
	• Xerox® Manual + Book Factory	X	X	X
Punch/Lay Flats	• GBC® FusionPunch® II	X	X	X
Slit/Cut/Crease	• CEM DocuCutt™	X	X	X
	• CEM DocuConverter™	X	X	X
	• Rollem JetSlit	X	X	X
Stack/Bypass	• 572mm Stacker	X	X	
	• 660mm Stacker		X	X
	• Multigraf PST-52 Stacker	X	X	X
Stitched Sets	• C.P. Bourg® BDFEx Booklet Maker	X	X	X

Efficient finishing

Xerox® Dual-Mode Sheet Feeder (BSFEx)

As a standalone device or as part of the Xerox® IntegratedPLUS Solution, the Xerox® Dual-Mode Sheet Feeder (BSFEx) provides an efficient means of preparing jobs for finishers, providing automated finisher set up and for sharing a finishing device with multiple printers. A printer that is equipped with the BSFEx in-line can bypass the BSFEx Sheet Feeder and send sheets directly to the in-line finisher. In addition, stacks from other printers can be fed into the BSFEx to use that in-line finisher when the attached printer is not using it. The BSFEx can also be used as input to off-line auto-finishers if in-line finishing doesn't fit into your business plan.

The BSFEx includes two separate feeding compartments: a lower high-capacity tray that can accommodate pile heights up to 508 mm and an upper feed drawer that accommodates pile heights up to 160 mm of cover or insert sheets. When in bypass mode, the upper feed tray can be used as a covers feeder. A hand scanner is used to read JDF data from job-specific printed banner sheets that travel with the stacks. The BSFEx is equipped with OMR mark recognition, double and missed sheets detection from both compartments and detects when either tray is empty.



Benefits

- Combines the benefits of an in-line finishing device with the convenience and cost effectiveness of sharing one finisher with multiple printers.
- Adds integrity by allowing printed stacks to easily be moved to the finisher without splitting the stack.
- In off-line mode, the attached finisher can run at up to 15,000 sheets/hour.
- Maximises load balancing between printers.
- Saves time and enables you to produce more jobs through automated setup of files and automated setup of in-line or off-line finishers with the Xerox® IntegratedPLUS Finishing Solution.



Xerox® Dual-Mode Sheet Feeder

Stacking up your output

Multigraf PST-52 Pile Stacker

The Multigraf PST-52 Pile Stacker is an ideal solution for Xerox® iGen™ press users who need precision stacking of large papers and want to simultaneously increase output and productivity.

There are two models of the Multigraf Stacker. The Short Version can be attached to the iGen to enable stacking of sheets up to 660 mm. The Long Version is compatible with the Epic CTi-635 Coating System for enhanced stack quality and stacking capacity of coated sheets up to 660 mm. The Long Version also includes a cooling device as an inline output solution with Epic coating units. The cooling device dries varnished sheets to improve stacking quality.

Benefits

Multigraf Stacker Short Version

- Oversized sheets up to 660 mm can easily and efficiently be stacked at the end of any iGen Press.
- Extra Large Paper Kit (572 mm or 660 mm).
- Increased output and productivity on the iGen Press.

Multigraf Stacker Long Version

- Increased stacking capacity and productivity on the Epic CTi-635 Coating System.
- Cooling system dries coated sheets to prevent sheets from sticking together in the stacker.
- Stacks oversize sheets up to 660 mm.



Multigraf PST-52 Stacker

Production Media Cart and Power Eject for the Xerox® iGen Presses

Experience a powerful combination of efficiency and convenience in a solution built for professional, safe transportation of printed media from the iGen's stacker to work tables, pallets or near-line/off-line finishing. The Power Eject unit uses an automatically triggered drive system to safely eject large stacks of printed media from the printer's stacker to the Production Media Cart. The Production Media Cart uses a battery powered vertical elevation system to set the media table height and a hand crank to transfer the paper stack from the Cart.

Benefits

- Handle massive print runs of the largest sheet sizes and weights with ease.
- Create longer print runs with reduced interruption.
- Improve operator ergonomics and efficiency.
- Minimise handling and stack integrity errors with printed sheets.
- Enhance compatibility with Xerox® print finishing solutions.
- Streamline the process from print to bindery.
- Field Upgradable – can be installed as an upgrade to existing iGen4® and iGen™ 150 stackers.



Xerox® Power Eject



Production Media Cart

A professional bind

GBC® FusionPunch® II

The GBC FusionPunch II prepares documents for coil binding by punching and stacking a wide range of stocks with the speed, quality and reliability you need for high-volume production. This inline punch solution features an outstanding paper handling system that maximises uptime and reduces skewing with remarkably consistent registration. It even handles challenging jobs with intermixed stocks, index tabs and lighter stocks that have traditionally been difficult to finish.

Benefits

- Heavy-duty design ensures a reliable high quality punch each and every time.
- Over a dozen dies available – which can be changed in seconds without tools – ensures support of all commonly-used coil bindings.
- Offset stacking dramatically reduces finishing time by fully preparing each printed set for immediate binding.

Xerox® Book Factory

Produce finished books with ease, speed and flexibility on the Xerox® iGen4® Digital Press equipped with the Xerox® Book Factory. Together they provide the perfect inline solution for producing trade and reference books, catalogues, out-of-print, vanity books and more. With its document finishing architecture, cut sheets are moved directly onto an output transport conveyor, inline to the Xerox® Book Factory where they are perforated, rotated, folded and nested into signature book blocks. They are automatically sent to the binder where the spine is scored and synthetic hot glue is applied before a cover is added for a final perfect bind. The book then automatically travels through a three-side trimmer where the finishing touches are added. (The CMT 330 three-side trimmer is an optional module.) Produced at the rated speed of the Xerox® iGen4, your books will be ready for immediate delivery.

Benefits

- Produce high-end, professional quality books quickly and easily.
- Immediate setup streamlines the book production process.
- Automated inline finishing requires less manual intervention.
- Ability to print 2-up speeds productivity and improves turnaround times.
- Full job recovery lets jobs keep running and preserves full job integrity.



GBC® FusionPunch® II



Xerox® Book Factory

C.P. Bourg® 3202 Perfect Binder

The Bourg BB3202 is a next-generation, fully automated perfect binder designed to operate inline with a range of different digital presses and production finishing configurations to bind manuals, catalogues and photo books on demand.

Nimble and productive, this perfect binding system can produce perfect bound volumes – from monochrome handbooks and manuals to full-colour catalogues, family genealogies and personal photo books – at a peak rate of 350 books per hour, depending on printer speed, from digitally-printed content and covers. Final dimensions of books produced by the Bourg BB3202 range from 100 mm x 100 mm up to a maximum 385 mm x 320 mm, and in thickness from 1 mm to 60 mm.

The BB3202 can also make 13 positive or negative high-quality creases utilising a knife-creasing technology that offers superior results and greater flexibility compared to conventional wheel-scoring, including the ability to create winged book jackets.

Benefits

- Creates state-of-the-art perfect bound books.
- User friendly – all operations can be done through a single touchscreen interface.
- Reduced setup time allows for a peak speed of 650 cycles per hour.
- Boosts productivity – automatically adapts to thickness to enable processing of a variety of jobs.
- Unique creasing form technology provides for greater flexibility and superior results.



C.P. Bourg® 3202 Perfect Binder

Booklets made easy

C.P. Bourg BDFEx

The C.P. Bourg BDFEx is a fully automated signature booklet maker that produces high quality saddle stitched booklets inline. The new Square Edge (SQEDG) Module option further expands its capability by offering an optional square edge spine.

The BDFEx can top or corner stitch from 2 to 50 sheets and it can also be used in the fold only mode.

The BDFEx is touchscreen controlled and requires absolutely no tools for changeover in sheet size or application. A complete paper path sensing system ensures that document production is monitored throughout each step of the process. Includes an easy load, self-threading wire stitching cassette that automatically produces over 50,000 stitches and even adjusts for various book thicknesses. Other features include a dual roller folder that ensures sharp, square, accurate folds and automatic sizing that utilises a self-sharpening two blade trimmer.

Benefits

- New User interface allows up to 500 stored jobs with full alphanumeric names.
- Increases speed and efficiency for digital printing with inline finishing.
- Adjust finishing settings as job runs through new UI.
- Usage of 2 or 4 stitch heads.
- For full-bleed (three-sided trimming), the Bleed Crease Module (BCMEx) is offered as an optional device.



C.P. Bourg BDFEx

C.P. Bourg BMEx Booklet Maker

The new generation inline Bourg Booklet Maker Enhanced (BMEx) is the first booklet maker that can handle paper sizes up to 364 mm x 571 mm. Oversize sheets can be folded and saddle stitched to create impressive 364 mm x 286 mm brochures, calendars or other booklets. Smaller booklets can be printed two-up to increase productivity (see Optional Devices below). Booklets can be 2 to 30 sheets (75 gsm). The BMEx accepts coated or uncoated 60 to 350 gsm paper in sizes up to 364 mm x 571mm.

Benefits

- Fully automatic control operation via a 300-degree swivel-mounted 305 mm colour touchscreen terminal.
- Folds up to 30 sheets at a time (75 gsm).
- Available with 2 or 4 standard or cassette wire heads.
- Topstitch with bypass exit.
- A4 landscape booklets.
- New specially designed feeding allows markless handling of digitally printed sheets.
- Fully automatic fold roller and unique booklet crusher belt technology.
- Heavy duty face trimmer with blower.
- Totally visible, straight paper path which is important to many printers.
- Rock solid frame.



C.P. Bourg BMEx Booklet Maker

Watkiss PowerSquare™ 224

A complete book making system, the Watkiss PowerSquare 224 combines the four processes required to produce quality manuals: stitching, folding, spine forming and trimming. This finisher produces SquareBack™ books up to 10.4 mm (224 pages/56 sheets at 70 gsm). It features fully automatic settings and includes a six-position single stitch head that allows for a variable stitch leg length to accommodate for varying book thicknesses. A cost-effective alternative to perfect binding or tape binding, the Watkiss PowerSquare 224 will automatically adjust itself based on sheet count to provide the most accurate stitch length and fold depth – on the fly – to easily accommodate a variety of jobs.

Benefits

- SquareBack books have the polished appearance of a perfect bind but with the security of a stitched spine.
- The PowerSquare's six-position single stitch head and clincher allows for multiple-up layouts for smaller "pocket-sized" booklets, saving you money in print.
- Space-saving ergonomic design has very small footprint.
- Accommodates the full range of stock weights and sizes available on Xerox Nuvera® Production and Perfecting Production Systems.
- Automatic sheet rotation keeps up with the speed of the printer.
- Optional trimmer for full-bleed.



Watkiss PowerSquare™ 224

Coating

Epic CTi-635 Inline Coating System

The Epic CTi-635 operates inline with iGen™ presses. It offers iGen users coating flexibility and functionality without loss in productivity. The Epic CTi-635 is also an integral component of the Xerox® Automated Packaging Solution for folding carton manufacturing. The line integrates the iGen press with the versatile CTi-635 coater, a buffering stacker and a custom die cutter.

Benefits

- **Custom solution** – Designed uniquely for Xerox® digital presses.
- **Fast** – Runs at iGen production speeds.
- **Consistent quality** – Applies a consistent coating on long or short runs – supported by CoatTech anilox coating technology.
- **Efficient** – Sheets emerge dry and ready for use.
- **Connected** – Seamless communication between coater and press via Xerox® DFA interface.
- **Simple** – Easy-to-use controls and smooth integration with press.
- **Flexible** – Can be ordered as UV-only or UV- and Aqueos-enabled.



Epic CTi-635 Inline Coating System

Convert with unmatched simplicity

CEM DocuCutt

For added efficiency and productivity, the CEM DocuCutt converts oversized sheets to just the right size, allowing the Xerox® Book Factory to add the right finishing touch. The Xerox® iGen4® Digital Press, with the Xerox® Book Factory, provides the perfect solution for producing reference, user and services manuals as well as product documentation, catalogues, out-of-print books and more. With its document finishing architecture (DFA), the new converter connects inline to the finishing equipment – where the cut sheets are moved directly onto an output transport conveyor, inline to the C.P. Bourg BPRFx, and perforated, rotated, folded and nested into signature book blocks.

Benefits

- Optimises printers' costs. Converts sheets into the right size for the Xerox® Book Factory. Less manual handling means even greater savings.
- Integrates seamlessly. Works in tandem with the Xerox® iGen4 Digital Press and the Xerox® Book Factory.
- Increases speed. Ability to print 4-up means faster book production and customer turnaround time.
- Doubles printers' productivity. One click charge for every 4-up signature sheet.

CEM DocuConverter

The CEM DocuConverter optimises cut sheet printing by allowing document sheets to be printed on the most cost-effective stock size and converted into the required document size. Converted (cross-cut) documents are buffered, stacked, optionally offset on the set boundary and delivered onto an output transport conveyor. Stacks are then ready for additional post print processing. An optional "slitter" function (process-direction cut) provides the ability to print and convert four images per page. When using this function in conjunction with the cross-cut function, the final output consists of two side-by-side stacks of collated documents. Setup and general machine control are accomplished using an integrated control panel with a digital display.

Benefits

- Can continuously stack book blocks onto a receiving stacker-conveyor, up to 305 mm increasing productivity.
- Eliminates labour-intensive manual cutting of large sheets.
- Reduces printer "click" charge by imposing the work on the largest sheet size.



CEM DocuCutt



CEM DocuConverter

Rollem JetSlit System

The Rollem JetSlit System is a highly flexible system intended for the suppliers of printed products such as business cards, photo books, greeting cards, mailers, POS, gaming cards and postcards. The system can be installed inline on an iGen4®, as well as nearline or offline.

The Rollem JetSlit System is an ideal solution for a variety of finishing tasks including:

- Slitting – single cuts and double cuts for bleeds/gutters
- Edge trims
- Perforating and micro-perforating
- Scoring/creasing
- Collating

Benefits

- **Productivity** – Industry-leading systems combine exceptional productivity with ultimate accuracy on stocks from lightweight paper to plastic.
- **Reduced manpower levels** – When a job arrives you can run and ship it in a single operation, efficiently converting sheets into deliveries and invoices into cash.
- **The widest range of print finishing operations** – including scoring, perforating, micro-perforating, creasing, slitting, trimming, semi-slitting, collating, rotary die scoring and die creasing.



Rollem JetSlit System

Xerox® Automated Packaging Solution for the iGen® Press

The Xerox® Automated Packaging Solution for the iGen Press seamlessly joins printing, coating, stacking, and die cutting into one powerful, inline solution for folding carton manufacturing. Designed to make short runs effective and affordable, it expands your opportunities for producing targeted, specialised packaging that meets your customers' needs.

- Aqueous or UV approved coatings
- 22.5- or 26-inch (572 or 660 mm) maximum sheet size
- Modular architecture enables system scalability
- Prints on typical packaging boards and papers
- Faster changeover between jobs
- Less inventory and waste
- Variable information options
- Anti-counterfeiting measures
- Cost effective short runs



Xerox® Automated Packaging Solution for the iGen® Press

Adding a perfect finishing device to your Xerox® iGen4 or 8250 family of products has never been easier. You'll appreciate the variety of outstanding inline finishing solutions that are available from Xerox to help you quickly and efficiently produce high-quality bound documents. We offer you the widest range of finishing options you need to wrap up your jobs professionally.

Innovative Solutions

Xerox® IntegratedPLUS Finishing Solution for Booklets

Beneficial as it is, automated finishing used to tie up valuable assets on your shop floor. Prepress and postpress processes required highly skilled personnel to set up files to match finishing devices at the front end and then later to set up the actual finishing device to run the job. And you were forced to dedicate a finishing device to just one printer. If you weren't running booklets, for example, that booklet maker sat idle. Xerox® IntegratedPLUS Finishing Solution for Booklets changes all that. Now prepress setup and finishing setup can be automated, whether or not the finishing device is in-line with a printer or off-line. You get the best of both finishing worlds – the convenience of in-line with the flexibility of off-line, plus unsurpassed labour savings.

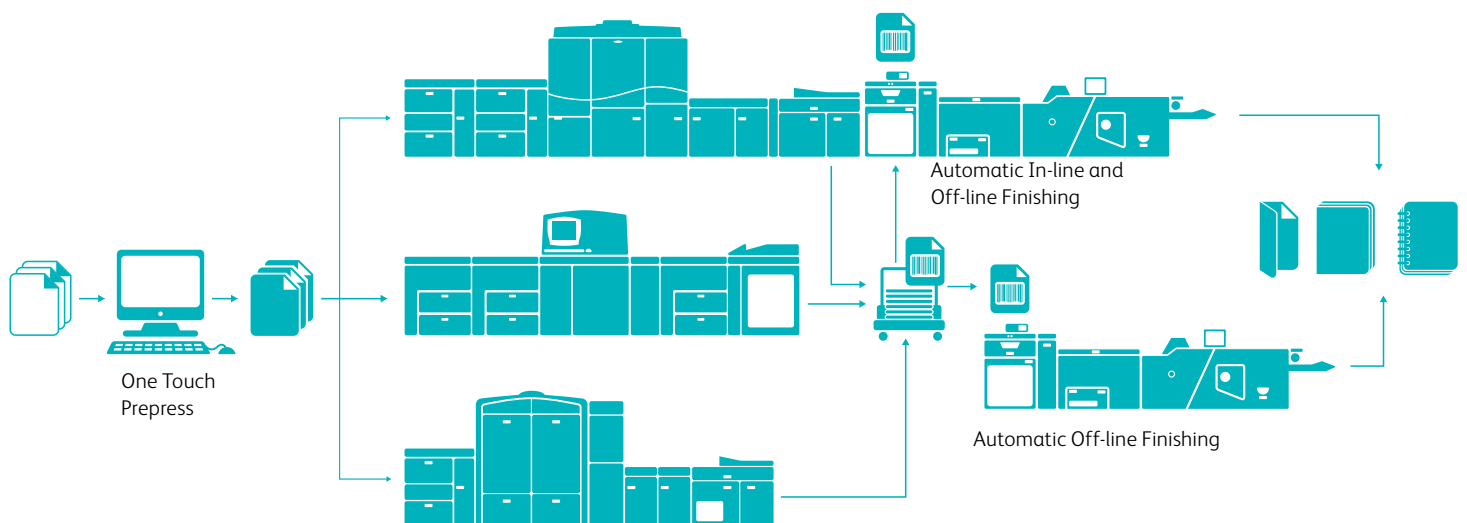
Xerox® IntegratedPLUS Finishing Solution for Booklets enables selected finishing devices to be set up automatically, through JDF instructions, whether or not they are attached to a specific printer. An operator simply loads sheets and covers into the finishing device, scans a bar coded banner sheet and presses "start." No manual finisher setup is required. In the example above, your production printer can be printing and stacking an annual report to be perfect bound on an off-line finisher while the in-line booklet maker is busy binding benefit booklets originally printed on an entirely different device.

Or, depending on your shop, you can choose to have an off-line booklet maker serve multiple printers. Either way, the automatic booklet maker setup enabled by your Xerox® IntegratedPLUS Solution gives you the opportunity to optimise your investment and your operation by leveraging automation.

Benefits

- Eliminates the need for highly skilled prepress operators to prepare files according to finisher specifications.
- Eliminates manual programming at the finishing device and reduces the risk of error because the necessary parameters (e.g., page imposition, page ordering and trimming) are set automatically when a job enters your workflow.
- Extends the convenience and cost effectiveness of automated finishing to multiple printers (including Xerox® and non-Xerox® printers in the same shop) without the need for multiple, dedicated in-line finishing devices.
- Maximises productivity by enabling prints to be output to stacker carts at full rated print speed, while an attached finishing device binds other jobs at its full rated speed.
- Makes it easy to manage a mix of jobs that include diverse finishing requirements and short print runs without tying up a high-volume printer.

Xerox® IntegratedPLUS Finishing Solution for Booklets



Eliminate prepress and finishing bottlenecks while increasing asset utilisation.

Specifications for Xerox® iGen™ Digital Presses and Xerox® Colour 8250 Production Printer

Device	Xerox® Dual-Mode Sheet Feeder (BSFEx)	Multigraf Stacker PST-52	Power Eject	GBC Fusion Punch II	Xerox® Book Factory
Mode	Inline w/bypass	Inline	N/A	Inline w/bypass	Inline
Dimensions (W x D x H) – Millimeters	1,229 x 913 x 1,316	890 x 750 x 960	305 x 813 x 127 on back of stacker	1,370 x 810 x 1,170	1,867 x 2,575 x 1,143
Weight	450 kg	110 kg	Same as Stacker	281 kg	2,931 kg
Stock Weight Range	60 – 350 gsm	70 – 350 gsm	Same as Stacker	60 – 250 gsm	60 – 250 gsm
Type of Finish	Hybrid Feeder	Stack	Stack	Punched Sheets	Perfect Bound Books
Minimum Stock Size – Top Tray	N/A	N/A	Same as Stacker	N/A	N/A
Maximum Stock Size – Top Tray	N/A	N/A	Same as Stacker	N/A	N/A
Top Tray Capacity	N/A	N/A	Same as Stacker	N/A	N/A
Minimum Stapled Sheets/ Sheet Size	N/A	N/A	N/A	N/A	N/A
Maximum Stapled Sheets/ Sheet Size	N/A	N/A	N/A	N/A	N/A
Maximum Number of Staples	N/A	N/A	N/A	N/A	N/A
Approved On	All Systems	All Systems	All Systems	All Systems	All Systems
Stitch or Staple	N/A	N/A	N/A	N/A	N/A
Booklet Making	N	N	N/A	N	N/A
Maximum Sheets per Book	N/A	N/A	N/A	N/A	125/40 mm spine
Face Trim	N/A	N/A	N/A	N/A	Y (optional 3 knife trim module)
Main Stack Capacity	N/A	Stack height: 480 ± 20 mm Approximately 4,700 sheets 80 gsm	2,500 sheets, 75 gsm	2,500	Continuous
Minimum Stack Size	N/A	178 x 178 mm	Same as Stacker	178 x 254 mm	N/A
Maximum Stack Size	N/A	364 x 660 mm	2,500 sheets, 75 gsm	279 x 432 mm/A3	N/A
Minimum Booklet Size	N/A	N/A	N/A	N/A	N/A
Maximum Booklet Size	N/A	N/A	N/A	N/A	N/A
Folding	N/A	N	N/A	N	N/A
Hole Punch	N/A	N	N/A	Y (Multiple dies available)	N/A
Bypass/Feed Third Party Devices	Y	N	N/A	Y – Bypass Stacker required	Y – Bypass to BDFEx
Fed By/Requires	Stacker	Stacker or optional Epic CTi-635 Coater	N/A	Stacker	Stacker or Optional BPRF
Finished Book Size – Minimum	N/A	N/A	N/A	N/A	210 x 140 mm before trimming
Finished Book Size – Maximum	N/A	N/A	N/A	N/A	356 x 305 mm before trimming

Device	C.P. Bourg® 3202 Perfect Binder	C.P. Bourg BDFEx	C.P. Bourg BMEx	Watkiss PowerSquare™ 224	SCC Nearline Booklet Maker
Mode	Inline	Inline	Inline	Inline	Nearline
Dimensions (W x D x H) – Millimeters	3,500 x 2,400 x 1,500	2,650 x 739 x 1,803	2,469 x 720 x 1,422	1,680 x 1,870 x 1,330	5,896 x 762 x 1,295
Weight	2,053 lb (931 kg)	450 kg	408 kg	950 lb (431 kg)	412 kg
Stock Weight Range	60 – 300 gsm	60 – 200 gsm	60 – 350 gsm	60 – 250 gsm	80 – 300 gsm
Type of Finish	Perfect Bound Books	Stapling/Signature Booklets	Stapling/Signature Booklets	Signature Booklets	Stapling/Signature Booklets
Minimum Stock Size – Top Tray	N/A	N/A	N/A	N/A	N/A
Maximum Stock Size – Top Tray	N/A	N/A	N/A	N/A	N/A
Top Tray Capacity	N/A	N/A	N/A	N/A	N/A
Minimum Stapled Sheets/Sheet Size	N/A	203 x 254 mm	2 – 178 x 203 mm SEF before trimming	N/A	30 – 120 x 170 mm
Maximum Stapled Sheets/Sheet Size	N/A	297 x 356 mm	50 – 364 x 572 mm SEF before trimming	N/A	30 – 351 x 366 mm
Maximum Number of Staples	N/A	4	4	6	4
Approved On	All Systems	All Systems	All Systems	All Systems	All Systems
Stitch or Staple	N/A	Stitch	Stitch	Stitch	Stitch
Booklet Making	N/A	Y	N	Y	Y
Maximum Sheets Per Book	185/2.36" spine	22	30	56 (70 gsm)	25
Face Trim	Y (optional 3-knife trim module)	Y	Y	Y	Y
Main Stack Capacity	Continuous	Continuous	Continuous	35 sets of 20 sheet booklets	Continuous
Minimum Stack Size	N/A	N/A	N/A	N/A	N/A
Maximum Stack Size	N/A	N/A	N/A	N/A	N/A
Minimum Booklet Size	N/A	140 x 108 mm	69 x 203 mm SEF	200 x 78 mm	120 x 80 mm (without trim)
Maximum Booklet Size	N/A	320 x 235 mm	364 x 286 mm	364 x 249 mm	320 x 250 mm
Folding	N/A	Y	Y	Y	Y
Hole Punch	N/A	N	N	N/A	N
Bypass/Feed Third Party Devices	N	N	N	N	N
Fed By/Requires	XPS, DS3500	Stacker or optional BSR/BCMEx	Stacker or optional BCMEx	XPS, DS3500 or BFM-Direct Connect	N/A
Finished Book Size – Minimum	100 x 100 mm	N/A	N/A	N/A	N/A
Finished Book Size – Maximum	385 x 320mm	N/A	N/A	N/A	N/A

Device	Epic CTi-635 Inline Coating System	CEM DocuCut	CEM DocuConverter	Rollem JetSlit	Xerox® Automated Packaging System
Mode	Inline	Inline w/bypass to Xerox® Book Factory	Inline	Inline	Inline
Dimensions (W x D x H) – Millimeters	4,598 x 1,041 x 1,600	1,200 x 720 x 1,100	4,301 x 840 x 1,100	2,615 x 1,675 x 1,143	10,262 x 4,826 x 1,850
Weight	1,769 kg	208 kg	497 kg	983 kg	12,101 lb (5,489 kg)
Stock Weight Range	140 – 350 gsm (coated only)	60 – 200 gsm	60 – 200 gsm	90 – 350 gsm	90 – 350 gsm
Type of Finish	UV or Aqueous Coated	Converts (cross-cuts) oversized sheets	Book Blocks (sets of pre-cut book pages)	Slit, cut, crease and perforated	UV or Aqueous Coated and Die Cut
Minimum Stock Size – Top Tray	N/A	N/A	N/A	N/A	N/A
Maximum Stock Size – Top Tray	N/A	N/A	N/A	N/A	N/A
Top Tray Capacity	N/A	N/A	N/A	N/A	N/A
Minimum Stapled Sheets/ Sheet Size	N/A	N/A	N/A	N/A	N/A
Maximum Stapled Sheets/ Sheet Size	N/A	N/A	N/A	N/A	N/A
Maximum Number of Staples	N/A	N/A	N/A	N/A	N/A
Approved On	All Systems	All Systems	All Systems	All Systems	iGen4® and iGen® 150
Stitch or Staple	N	N/A	N/A	N	N/A
Booklet Making	N	N/A	N/A	N	N
Maximum Sheets Per Book	N/A	N/A	N/A	N/A	N/A
Face Trim	N/A	N/A	N	N/A	N/A
Main Stack Capacity	89 mm catch tray	Continuous	290 mm tall stacks	Conveyor	N/A
Minimum Stack Size	177 x 410 mm	N/A	N/A	150 x 150 mm	N/A
Maximum Stack Size	363 x 571 mm	N/A	Up to 14 stacks	580 x 580 mm	N/A
Minimum Booklet Size	N/A	N/A	N/A	N/A	N/A
Maximum Booklet Size	N/A	N/A	N/A	N/A	N/A
Folding	N	N/A	N/A	N	N
Hole Punch	N	N/A	N/A	N	N/A
Bypass/Feed Third Party Devices	Y – Xerox® Automated Packaging System or Multigraf Stacker	Y – Xerox® Book Factory only	N	N	N
Fed By/Requires	Stacker	Stacker	Stacker	Stacker	Inline Coater
Finished Book Size – Minimum	N/A	N/A	203 x 152.4 mm	N/A	N/A
Finished Book Size – Maximum	N/A	N/A	320.6 x 260.4 mm	N/A	N/A